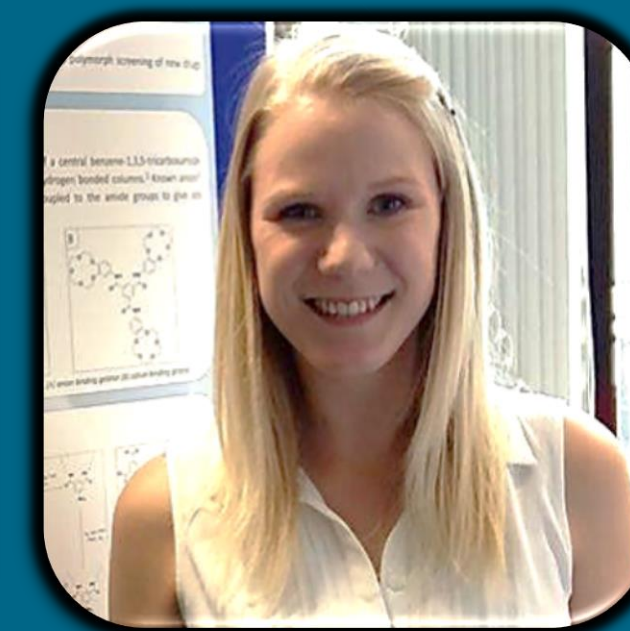


Designer gelators for controlled crystallisation of pharmaceuticals



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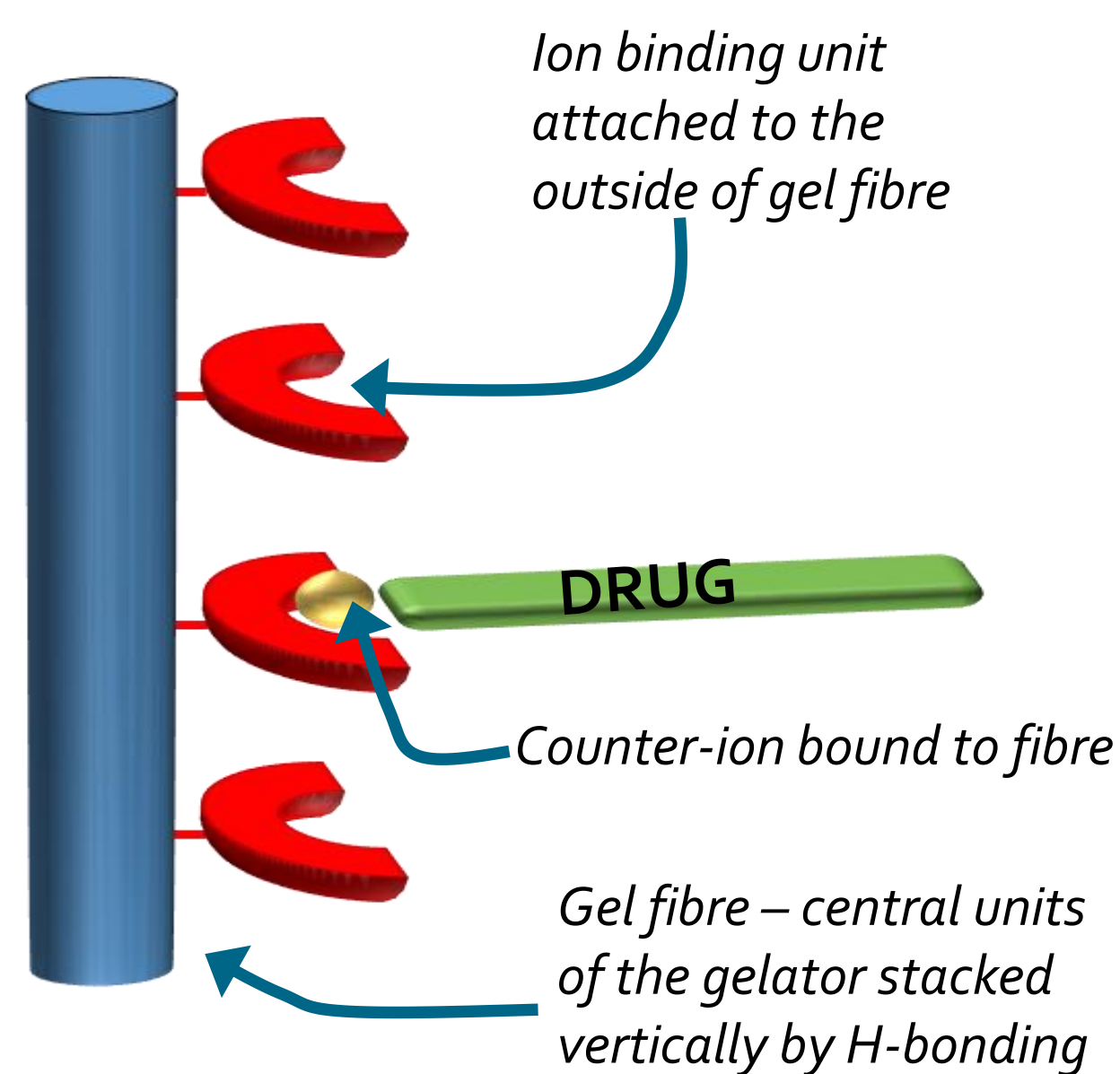
Introduction

Control of solid form is a key area of research in the pharmaceutical industry, owing to the differing physical properties of a drug's polymorphs. Solid form selective crystallisation can be achieved using a gel because the supramolecular network limits convection, controls nucleation and allows diffusion-limited crystal growth. For a gel network to control the outcome of a crystallisation, the gel fibres and drug molecules must interact. This has previously been achieved by mimicking a structural feature of a particular drug in the gelator.^{1,2} This work targets a more 'general purpose' gelator, equipped with peripheral ion binding groups to interact with the counterion of pharmaceutical salts, tethering the drug to the gel fibre, promoting nucleation and favouring formation of one solid form over the others, without being specific to one particular drug.

ION BINDING

Ion binding gelators tether the drug to the gel fibre

The target gelators are composed of a central tris-amide or tris-urea moiety which self-assembles into hydrogen bonded columns. Known anion and cation binding units are coupled to the outer edge to trap the counterion of a drug, tethering the molecule to the gel fibre and providing a nucleation site. This function is not specific to the structure of one drug and is a first attempt at a 'general purpose' gelator for solid form control.

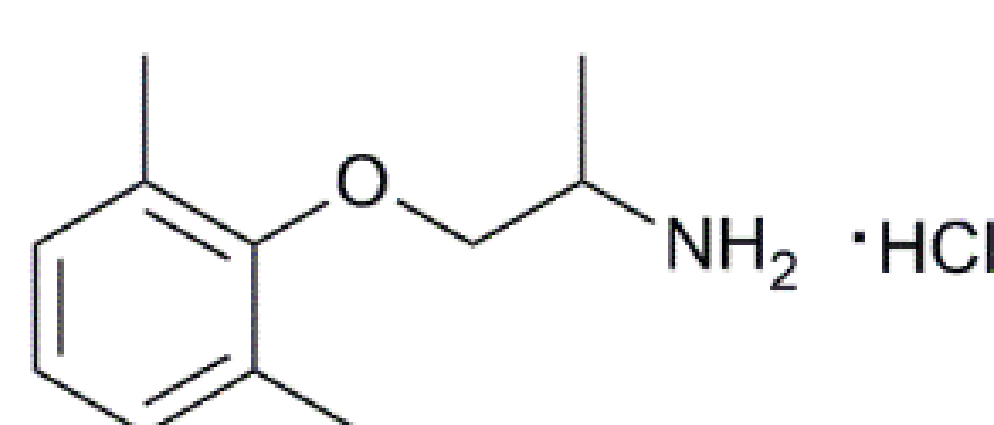


Gel-Phase Crystallisation

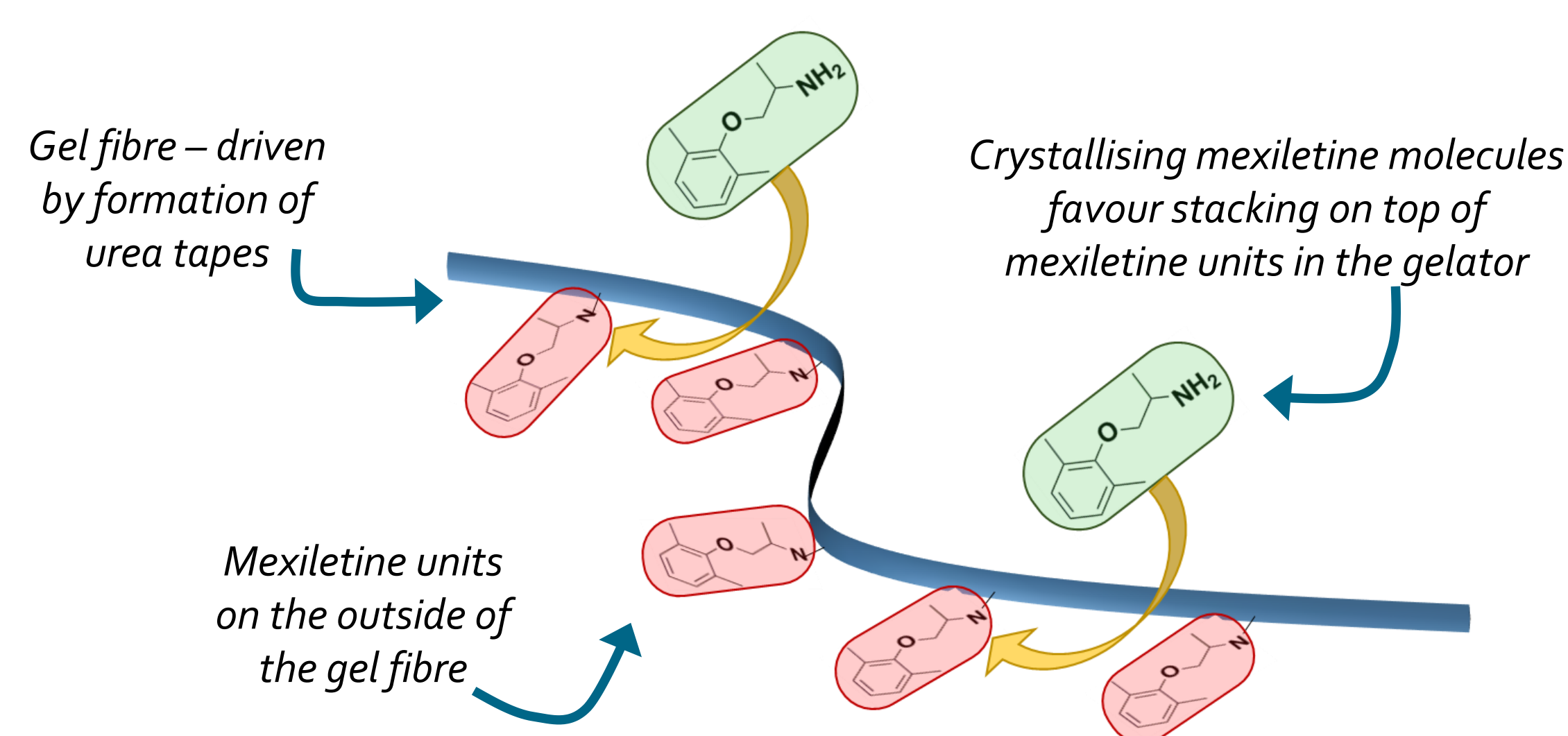
Two different approaches to gel-phase crystallisation will be compared to investigate the influence of the gel network on crystallisation.

DRUG MIMICKING

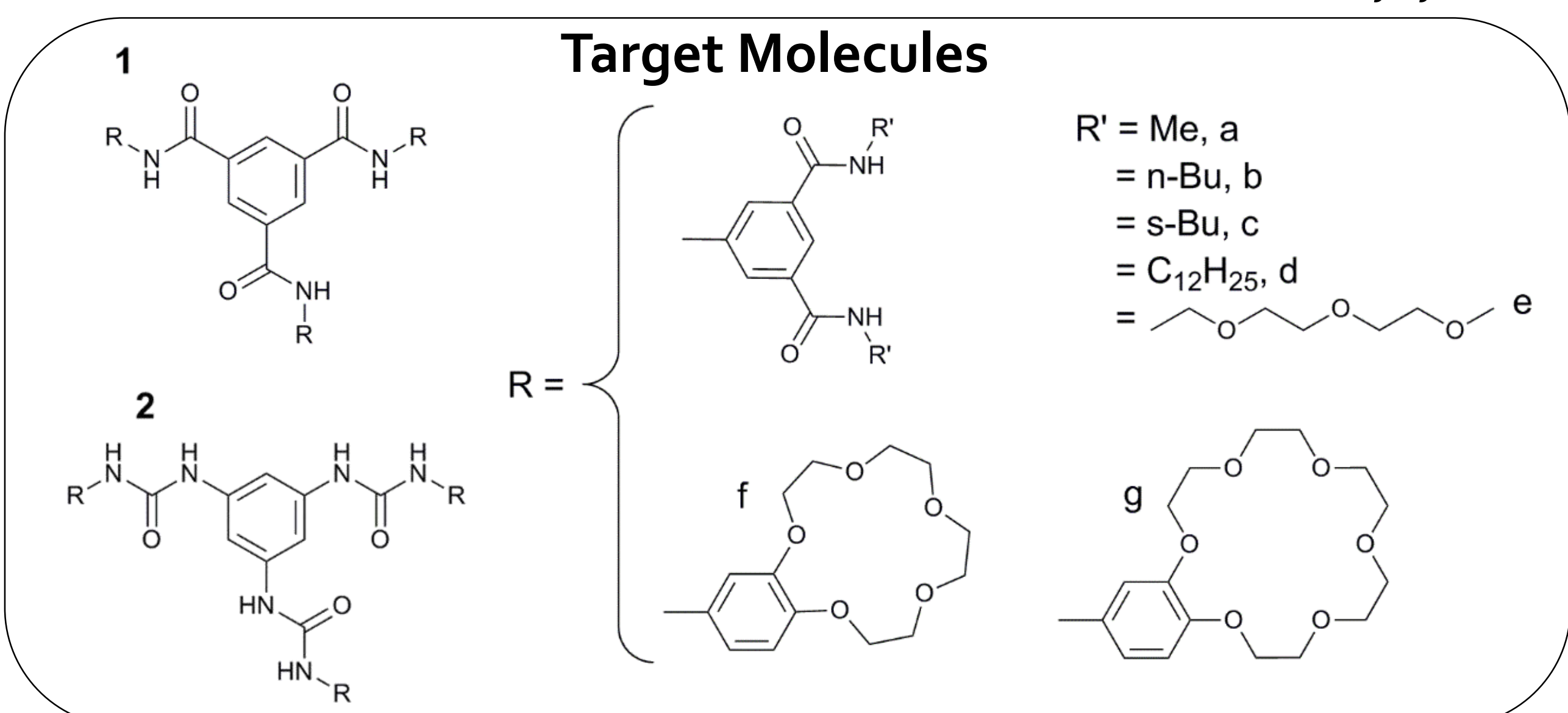
Drug mimicking gelators encourage templating



The target drug is mexiletine hydrochloride. Its simple structure can easily be recreated in a gelator and it has six known polymorphs; offering large scope for solid form control.

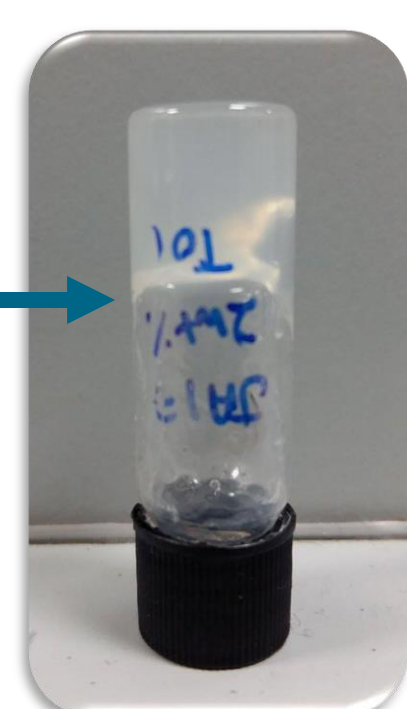


The target gelators are analogues of the ion binding compounds with tris-amide or tris-urea units terminated by mexiletine. A bis-urea analogue is also proposed, to build off previous work in our group on polymorph control of ROY using analogous bis-urea gelators.¹ Whichever gelator is used, the self-assembled gel fibre will have pendant mexiletine units along its length. Crystallising mexiletine molecules stack on top of the ones on the fibre, due to π -stacking and hydrogen bonding, creating a templating effect.



Compound 1b

Solvent	Result at 20 mg/mL
Toluene	G
DCM	I
THF	S (gradually crystallises)
Chloroform	PG
Ethyl Acetate	I
1,4-Dioxane	I
Acetone	I
Butan-2-one	I
Acetonitrile	I
Nitro Methane	I
n-Pentanol	S
1-Butanol	S
2-Butanol	S
1-Propanol	S
2-Propanol	S
Ethanol	S
Methanol	S
DMF	S
DMSO	S

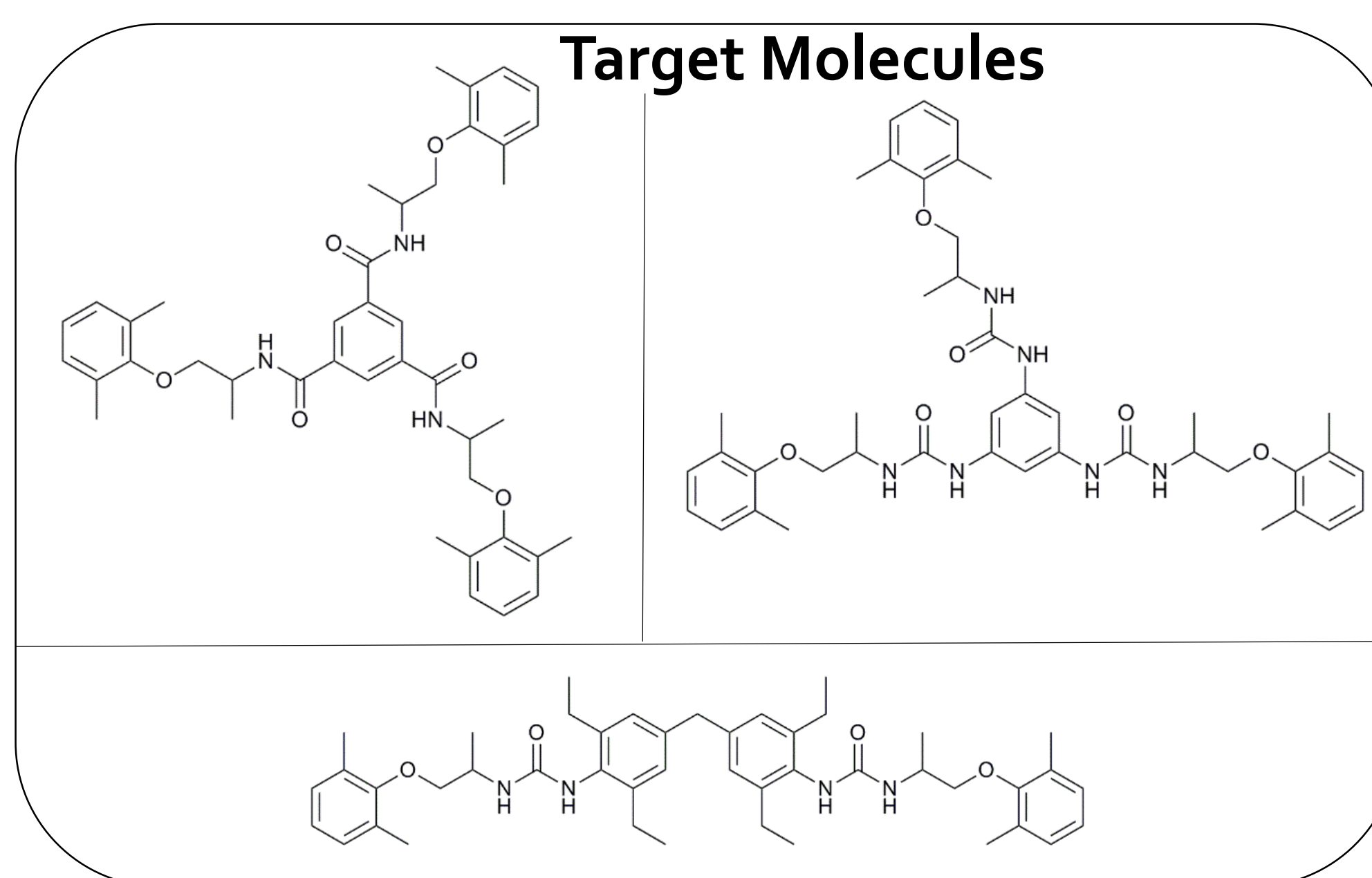


Preliminary gelation testing of amide linked gelators shows some success. However the increased H-bonding ability of ureas is likely to make these analogues better gelators.

G = Gel, PG = Partial Gel, S = Solution, I = Insoluble

Compound 1f

Solvent	Result at 20 mg/mL
Diethyl ether	I
Toluene	I
THF	G (unstable, crystallises rapidly)
DCM	S (gradually crystallises)
1,4-Dioxane	S (gradually crystallises)



Conclusions & Future Work

- Urea and amide based supramolecular gelators have been designed and synthesis is underway.
- Preliminary results show gelation for two amide linked analogues.
- Mexiletine hydrochloride will be crystallised within the resulting gels to investigate the effect on solid form.
- The drug mimicking gelators will be compared to the 'general purpose' ion binding gelators to determine which is the more efficient strategy.

References and Acknowledgements

1. Foster J. A., Damodaran K. K., Maurin A., Day G. M., Thompson H. P. G., Cameron G. J., Cuesta Bernal J., Steed J. W., *Chem. Sci.*, 2017, **8**, 78-84.
2. Dawn A., Andrew K. S., Yufit D. S., Hong Y., Reddy J. P., Jones C. D., Aguilar J. A., Steed J. W., *Cryst. Growth. Des.*, 2015, **15**, 4591-4599.

